

WASH PRIMER

Product information

- 1-Fast drying permitting immediate handling
- 2-Excellent ability for high adhesion
- 3-Suitable to be top coated with a wide range of topcoats
- 4- Excellent ability preconstruction primer excellent corrosion resistance
- 5- Recommended for use galvanized system

Physical data

Colour: Finish:

Flash point:

Resin:

Cure: Solvent:

Volume solids:

D.f.t:

Specific gravity(mixed): Theoretical coverage: Drying time at 25°c

Touch dry:

Dry to handle: Full cure:

Component:

Pot life(at 25 °c):

Mixing ratio(by volume):

Resin:

Cure:

Application methods: Recoat intervals*:

(mild condition): Min:

Max:

Recommended thinner:

Recommended cleaner:

Curing mechanism:

Substrate:

Yellow Flat

23°c

23°c 23°c

> 15 ±2% 10-15 microns

0.9 ±0.05 gr/cm³ 15 m2/lit (at 10µ d.f.t)

5 minutes 10 minutes 1 hrs

2hrs

Refer to can label Refer to can label

Conventional spray or brush 40°c

10°c 25° 2 hrs

1 hrs

0.5 hrs 4 hrs 2 hrs

FARCO THINN 45 FARCO CLEAN 45

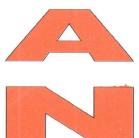
By reaction with curing agent and resin and realized

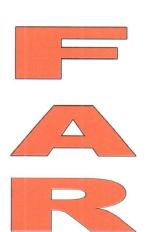
6 hrs

Blasted steel ,galvanized steel

FARCO PRIME 454







^{*:} For recoating the surface should be free of dust ,grease and contamination



Typical uses

As a wash primer on galvanized plate and blasted steel.

Application information

This Rangan Far's product is a poly vinyl butyral primer for industrial and marine use.

To obtain the maximum performance for which this product is formulated, strict adherence to all application, instructions, precautions, conditions and limitations is necessary.

The following equipment is listed as a guide and suitable equipment from other manufactures may be used.

Adjustments of pressure and change of tip size may be needed to obtain the proper spray characteristics.

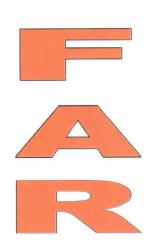
- 1-Conventional spray:industrial equipment with suitable aircap having a fluid tip with a 1.4 1.6 mm orifice.
- 2 -Mixer: mixer must be powered by an air motor or an explosion proof electric motor.
- 3-Brush.

Caution

- 1-Handle with care.
- 2-Avoid inhalation of possible solvent vapours or paint mist, as well as paint contact with skin and eyes.
- 3-Apply only in well ventilated areas and ensure that adequate forced ventilation exists when paint applies is in confined spaces or when the air is stagnant.
- 4-always take precautions against the risks of fire and explosions.
- 5-Harmful or fatal if swallowed ,immediately seek medical assistance.
- 6-Use fresh air masks and explosion proof equipment.

FARCO PRIME 454





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Application procedure

- 1-Flush equipment with cleaner before use.
- 2-Stir resin to an even consistency with a power mixer.
- 3-Add 10% thinner to resin and continue stirring for 5 minutes.
- 4-Add hardener to resin and continue stirring for 5 minutes. Note:since the pot life is limited and shortened by high temperatures ,do not mix more material than will be used in 2 hours at 25 $^{\circ}$ c
- 4- Thinning with FARCO THINN 45 as needed for workability.
- 5-Stir during application to maintain uniformity of material and apply a wet coat in even parallel passes.
- 6-Clean all equipment with cleaner immediately after use or at least at the end 0f each working day or shift.

Environmental condition

Environmental temperature must be 10-40°c.

Surface temperatures must be at least 3°c above dew point to prevent condensation. At freezing temperatures surface must be free of ice and relative humidity below 80 %.

Surface preparation

All dirt grease and other foreign materials `should be removed with wire brushing , washing with water and detergent . Blasting to standard Sa 2.5-Sa3 , SIS 05-Sa3 , ISO 8501-1.

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